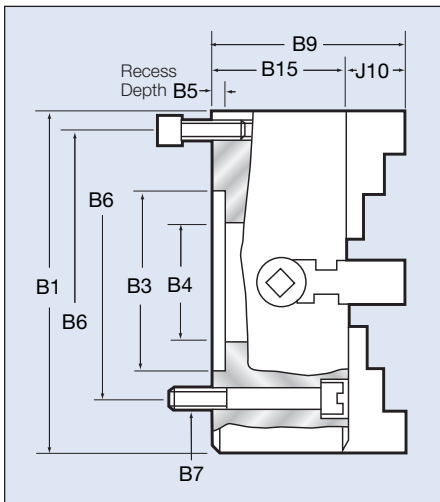


# Atlas Workholding 4-Jaw Independent Iron Body Chucks

## Series 441 Medium-Duty Value Line Sizes 5" thru 24"

- ⊕ High value and lower cost
- ⊕ One year warranty
- ⊕ 1 set Solid Reversible Jaws
- ⊕ Hardened and ground operating screws
- ⊕ High tensile iron bodies
- ⊕ Straight recess for adapter mounting
- ⊕ Avail with A, D, L and straight recess mounting

Manual Chucks  
with Mounting Plates



Chuck Size	Flatback Chuck No.	Type D Spindle		Type A Spindle	
		Size	Chuck No.	Size	Chuck No.
5"	0544-1000				
6"	0644-1000	D-3	0644-10D3		
6"		D-4	0644-10D4		
8"	0844-1000	D-3	0844-10D3		
8"		D-4	0844-10D4		
8"		D-5	0844-10D5	A-5	0844-10A5
10"	1044-1000	D-5	1044-10D5	A-5	1044-10A5
10"		D-6	1044-10D6	A-6	1044-10A6
12"	1244-1000	D-6	1244-10D6	A-6	1244-10A6
12"		D-8	1244-10D8	A-8	1244-10A8
16"	1644-1000	D-8	1644-10D8	A-8	1644-10A8
16"		D-11	1644-1D11	A-11	1644-1A11
18"	1844-1000	D-8	1844-10D8	A-8	1844-10A8
18"		D-11	1844-1D11	A-11	1844-1A11
20"	2044-1000	D-8	2044-10D8	A-8	2044-10A8
20"		D-11	2044-1D11	A-11	2044-1A11
24"	2444-1000	D-8	2444-10D8	A-8	2444-10A8
24"		D-8	2444-1D11	A-11	2444-1A11
32"	3244-1000	D-11	3244-1D11	A-11	3244-1A11
32"		D-15	3244-1D15	A-15	3244-1A15

Contact PBA for price and availability for "L" type mounted chucks

### Dimensional Data 4-Jaw Independent Iron Body Chucks (in/mm)

Chuck Dia.	B1	B3	B4	B5	B6	B7	B9	B15	J10
6"/160	6.30"/160	2.56"/65	1.77"/45	.197"/5	3.74"/95	(4) M-10	2.36"/96.5	2.56"/65	1.24"/31.5
8"/200	7.87"/200	4.92"/125	1.97"/50	.236"/6	4.11"/104.5	(4) M-10	4.33"/110	2.95"/75	1.37"/35
10"/250	9.84"/250	3.94"/100	2.56"/65	.236"/6	4.72"/120	(4) M-12	4.62"/117.5	3.29"/82	1.39"/35.5
12"/315	12.40"/315	5.51"/140	3.74"/95	.236"/6	6.49"/165	(4) M-16	5.27"/134	3.54"/90	1.73"/44
14"/350	13.78"/350	5.19"/130	3.15"/80	.315"/8	5.12"/130	(4) M-16	5.70"/145	3.74"/95	1.97"/50
16"/400	15.75"/400	6.30"/160	4.92"/125	.315"/8	7.28"/185	(4) M-16	5.63"/143	3.74"/95	1.89"/48
18"/450	17.71"/450	7.08"/180	5.51"/140	.315"/8	8.07"/205	(4) M-16	5.79"/147	3.94"/100	1.85"/47
20"/500	19.68"/500	7.87"/200	6.30"/160	.315"/8	9.29"/236	(4) M-20	6.39"/161	4.17"/106	2.16"/55
24"/630	24.80"/630	8.66"/220	7.08"/180	.394"/10	10.26"/258	(4) M-20	7.06"/180	4.64"/118	2.56"/65
32"/800	31.49"/800	9.84"/250	8.26"/210	.472"/12	10.26"/258	(8) M-20	7.95"/202	5.19"/132	2.76"/65

Note: Dimensions are for flatback-mounted chucks; on A, L and D mounted chucks dimension B15 will vary.

HOW TO ORDER: State quantity, chuck number, and shipping instructions.